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■ All-Metal Steam Filters for Biotechnology Applications



In most Bioprocess applications, vessels, piping and filter housings are sterilized by steam-in-place (SIP) operations. Many applications also call for steam jacketing of vessels, filter housings and process lines to maintain process temperature.

The steam required to sterilize or operate these systems often contain a considerable amount of particulate in the form of rust or other pipe-scale. If contaminated by these impurities, it diminishes the life of the valves, filters, steam jackets and other ancillary equipment.

Mott High Purity Steam Filters prevent SIP systems from being contaminated and help increase the life of adjoining equipment.

Mott High Purity Steam Filters incorporate sintered porous stainless steel filter media that ensures the effective retention of particles. The 316L SS filter elements provide excellent chemical resistance and mechanical stability due to their special design. Using Mott High Purity Steam Filters can considerably reduce the post-filtration costs of your system.

Cartridge Features

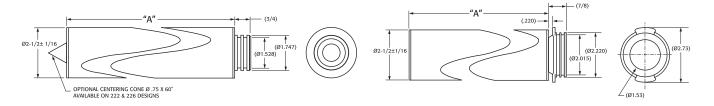
- Porous sintered stainless steel construction
- High flow rate with low differential pressure
- High mechanical stability
- High temperature range

- Available in media grades 10, 20, and 40 µm
- Welded end caps either flat end or centering cone
- 226 with locking flanges or 222 adapters with double "O" ring

Filter Cartridge Specifications

Nominal Dimensions	10 inch Cartridge	20 inch Cartridge	30 inch Cartridge	40 inch Cartridge
Overall Length	10.75 Inch/273 mm	20.75 Inch/527 mm	30.75 Inch/781 mm	40.75 Inch/1035 mm
Outside Diameter	2.5 Inch/63.5 mm	2.5 Inch/63.5 mm	2.5 Inch/63.5 mm	2.5 Inch/63.5 mm
Filtration Area	0.54 Ft ² /0.05 m ²	1.09 Ft ² /0.10 m ²	1.63 Ft ² /0.15 m ²	2.18 Ft ² /0.20 m ²
Filter Media	316L SS	316L SS	316L SS	316L SS
End-caps, Adapter	316L SS	316L SS	316L SS	316L SS
Maximum Forward Differential Pressure in Air, Oxygen or Nitrogen	250 psid (17.23 Bar)	250 psid (17.23 Bar)	250 psid (17.23 Bar)	250 psid (17.23 Bar)
Maximum Reverse Differential Pressure in Air, Oxygen or Nitrogen	250 psid (17.23 Bar)	250 psid (17.23 Bar)	250 psid (17.23 Bar)	250 psid (17.23 Bar)
Maximum Operating Temperatures	450°C (842°F) @ 125 PSIG	450°C (842°F) @ 125 PSIG	450°C (842°F) @ 125 PSIG	450°C (842°F) @ 125 PSIG
Cartridge Connections Double O-Ring	226 with Locking Flange or 222	226 with Locking Flange or 222	226 with Locking Flange or 222	226 with Locking Flange or 222
End caps	Flat end cap or centering cone end cap	Flat end cap or centering cone end cap	Flat end cap or centering cone end cap	Flat end cap or centering cone end cap

high purity products



Bio-Pharm Steam Filter Cartridges Part Number

Code							
6840	Steam Fil	ter Elemen	it				
	Code	Connect	or Type				
	222	Double C)-Ring Size	222 Conne	ector		
	226F	Double C)-Ring Size	226 Conne	ector with L	_ocking I	Flanges
		Code	Porous	Tube Leng	th (Dimens	sion A al	oove)
		10	Porous 7	Tube Length	n, 2.5 Inch (OD	
j	İ	20	Porous 7	Tube Length	n, 2.5 Inch (OD	
	ĺ	30	Porous 7	Tube Length	n, 2.5 Inch (OD	
į į	j	40	Porous 7	Гube Length	n, 2.5 Inch (OD	
İ	İ		Code	Media Gr	ade		
			10	10 µm Me	edia Grade	Porous	
			20	20 μm Me	edia Grade	Porous	
	40 40 µm Media Grade Porous						
İ				Code	End Cap		
				A00	316L SS	Flat End	Сар
				F12	3/4 Inch [Diameter	r, 60° Centering Cone
				- 1	Code	Porou	s Media
				ĺ	Α	316L S	SS Porous Media
						Code	Hardware Material
				- 1		Α	316L SS Hardware
j	<u> </u>	j	<u> </u>	İ	<u> </u>		
6840	226F-	10-	0.2-	A00-	Α	Α	

Order O-Ring Separately

		, ,
Code	O-Rings	
2-222	Standard	222 size O-rings
2-226	Standard	226 size O-rings
	Code	Materials
İ	63	Neoprene
İ	64	Teflon [®]
l İ	65	Viton
İ	66	Buna-N
l İ	71	Ethylene Propylene (EPDM)
l İ	72	Silicone
l İ	86	Teflon® Encapsulated-Silicone
l İ	87	Teflon® Encapsulated-EPDM
	91	Kal Rez
j	92	Teflon® Encapsulated Viton
	1A	Viton Steam Resistant

Example: 2-222- 63 Teflon® is a registered trademark of E. I. DuPont Nemours & Co., Inc.

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